

## Value Added Assemblies & Stampings Comparisons

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	Alphausa	Small Stamping Suppliers	Medium Stamping Suppliers	Large Stamping Suppliers
Materials - Low carbon steel part manufacturing	<b>√</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
Materials - High carbon steel part manufacturing	<b>√</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
Materials - High strength low alloy (HSLA) part manufacturing	<b>√</b>			<b>✓</b>
Materials - Pre-tempered and pre-hardened (Martensite) part manufacturing	<b>✓</b>		<b>✓</b>	<b>✓</b>
Materials - Aluminum part manufacturing	<b>√</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
Materials - Copper part manufacturing	<b>✓</b>			
Processes - In die mechanically attached fasteners	<b>✓</b>		<b>✓</b>	<b>✓</b>
Processes - In die tapping	<b>✓</b>		<b>✓</b>	<b>✓</b>
Processes - In die welding	<b>✓</b>	<b>✓</b>		<b>√</b>
Processes - Projection welded nuts	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
Processes - Projection welded studs	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
Processes - Robotic GMAW bosses	<b>✓</b>		<b>✓</b>	<b>✓</b>
Processes - Robotic GMAW multi piece assembly	<b>✓</b>		<b>✓</b>	<b>✓</b>
Processes - Nylon/plastic overmolding	<b>✓</b>	<b>✓</b>		<b>✓</b>
Process - Plastic "Christmas Tree" type retainer	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>√</b>
Process - barrier film application & localized galvanic corrosion resistant coatings	<b>✓</b>			<b>√</b>
Process - Thermal protection film application and localized coatings	<b>✓</b>	<b>✓</b>		<b>✓</b>
Processes - Post forming stress relief and heat-treatment	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
Process - rust inhibiting coatings and finishes to customer specifications	<b>√</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>